Appl. No. 10/646,708 Amdt. Dated 02/13/2007 Amendment to Office Action of 11/13/2006

## **Listing of Claims**:

1. (Previously Presented) Measuring arrangement for testing workpieces,

having an optical fiber assigned to a workpiece, wherein the optical fiber is designed as a Bragg grating sensor, and wherein the optical fiber is arranged in a region of a surface of the workpiece, wherein the optical fiber designed as a Bragg grating sensor is integrated in the surface of the workpiece,

and wherein a recess is introduced into the surface of the workpiece, said recess having a breadth and depth matched to a diameter of the optical fiber designed as a Bragg grating sensor, and wherein the optical fiber is arranged in the recess.

## 2. - 4. (Cancelled)

- 5. (Previously Presented) The measuring arrangement according to claim 1, further comprising a second optical fiber designed as a Bragg grating sensor and wherein the second optical fiber is arranged in a geometrical configuration different from the optical fiber.
- 6. (Previously Presented) The measurement arrangement according to claim 5, wherein the second optical fiber designed as a Bragg grating sensor is arranged with a curvature that is different from the optical fiber.
- 7. (Previously Presented) The measuring arrangement according to claim 1, wherein the optical fiber designed as a Bragg grating sensor is arranged without curvature in a form of a straight line in the region on the surface of the workpiece.
- 8. (Previously Presented) The measuring arrangement according to claim 1, wherein the optical fiber designed as a Bragg grating sensor is arranged in a form of an angular straight line in the region on the surface of the workpiece in

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such a way that a first section of the fiber is angled off from a second section thereof.

- 9. (Previously Presented) The measuring arrangement according to claim 1, wherein the optical fiber designed as a Bragg grating sensor is arranged on the surface of the workpiece in such a way that the optical fiber has at least one of a curved section of approximately 90 degrees and a curved section of approximately 180 degrees.
- 10. (Previously Presented) The measuring arrangement according to claim 1, wherein the workpiece is designed as a dynamically loaded component.
- 11. (Previously Presented) The measuring arrangement according to claim 1, wherein the arrangement is used to determine the properties of a dynamically loaded component.
- 12. (Previously Presented) Method for metrological instrumentation of workpieces, comprising the steps of:

arranging an optical fiber designed as a Bragg grating sensor in a region of a surface of the workpiece; and

integrating the optical fiber designed as a Bragg grating sensor in the surface of the workpiece in a recess in the surface of the workpiece wherein a width and depth of the recess is matched to a diameter of the optical fiber designed as a Bragg grating sensor.

## 13. - 14. (Cancelled)

- 15. (Previously Presented) The method according to claim 12, wherein a second optical fiber designed as a Bragg grating sensor is arranged in a different geometrical configuration from the optical fiber.
- 16. (Cancelled)

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- 17. (Previously Presented) The measuring arrangement according to claim 10, wherein the workpiece is designed as a blade of a turbine or housing of a turbine.
- 18. (Cancelled)
- 19. (Previously Presented) The method according to claim 15, wherein said different geometrical configuration is a curvature.
- 20. (Previously Presented) The measuring arrangement according to claim 11, wherein said dynamically loaded component is a blade of a turbine or a housing of a turbine.